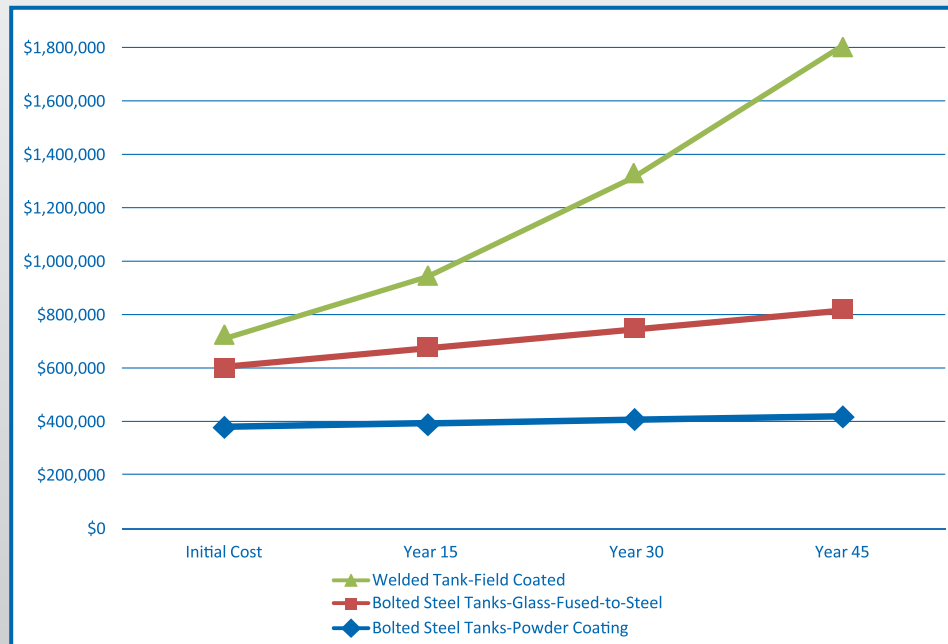


When the total costs of various tank types are compared, it is clear STCI bolted steel tanks with factory applied powder coating will save you considerable money over the operating life of the tank.

## OPERATING CYCLE CUMULATIVE COSTS\*



Welded Tank Field Coated			Cumulative Cost
Initial Cost			\$700,000
Year 15	Renovation	\$259,400	\$959,400
Year 30	Renovation	\$375,689	\$1,335,089
Year 45	Renovation	\$544,110	\$1,879,199
<b>50 Year Total</b>			<b>\$1,879,199</b>

Glass-Fused-To Steel			Cumulative Cost
Initial Cost			\$600,000
Year 15	Sealant / Panel Replacement	\$45,593	\$645,593
Year 30	Sealant / Panel Replacement	\$66,033	\$711,626
Year 45	Sealant / Panel Replacement	\$95,636	\$807,262
<b>50 Year Total</b>			<b>\$807,262</b>

Bolted Steel Tank			Cumulative Cost
Initial Cost			\$300,000
Year 15	Touch Up	\$19,798	\$319,798
Year 30	Touch Up	\$28,674	\$348,472
Year 45	Touch Up	\$41,528	\$390,000
<b>50 Year Total</b>			<b>\$390,000</b>

\* Based on 86' diameter x 24' height tank & adjusted for inflation at 2.5% / year.

**STCI bolted steel tanks save you money for a variety of reasons:**

- 1) Lower initial purchase price
- 2) Reduced installation costs, and welded tanks require expensive field welding, site sandblasting and inspections associated with field coating
- 3) Dramatically reduced maintenance costs over the total life span
- 4) Longer life of exterior coating requires only minor touch up
- 5) Extremely durable preformed gasket system remains flexible and lasts up to 50+ years
- 6) All bolted tanks are designed to the specific application for maximum performance



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